LC 232

Single pump unit

Installation and operating instructions

LC 232 single pump unit
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Other languages
http://net.grundfos.com/qr/i/99918634

GRUNDFOS

LC 232

Original installation and operating instructions

Table of contents

1. General information

Read this document before you install the product. Installation and operation must comply with local regulations and accepted codes of good practice.

1.1 Hazard statements

The symbols and hazard statements below may appear in Grundfos installation and operating instructions, safety instructions and service instructions.

DANGER
Indicates a hazardous situation which, if not avoided, will result in death or serious personal injury.

WARNING
Indicates a hazardous situation which, if not avoided, could result in death or serious personal injury.

CAUTION
Indicates a hazardous situation which, if not avoided, could result in minor or moderate personal injury.

The hazard statements are structured in the following way:

SIGNAL WORD
Description of the hazard
Consequence of ignoring the warning
- Action to avoid the hazard.

1.2 Notes

The symbols and notes below may appear in Grundfos installation and operating instructions, safety instructions and service instructions.

Observe these instructions for explosion-proof products.

A blue or grey circle with a white graphical symbol indicates that an action must be taken.

A red or grey circle with a diagonal bar, possibly with a black graphical symbol, indicates that an action must not be taken or must be stopped.

If these instructions are not observed, it may result in malfunction or damage to the equipment.

Tips and advice that make the work easier.

2. Installing the product

2.1 Location

Install the product in a location that meets the following requirements:

• Place the product in a flood-safe place.

• Make sure that the ambient temperature is within the limits.

• Install the product as close as possible to the connected pumps, sensors, and accessories.

• The product must be protected from direct sunlight.

• The product must be easily accessible.

• Indoor installation: The product must be installed in a well-ventilated room to ensure cooling of its components.

2.2 Mechanical installation

2.2.1 Mounting the rubber seals

1. Mount the supplied rubber seals on the cable glands.
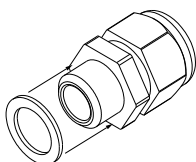
2. Mount the cable glands on the control unit.
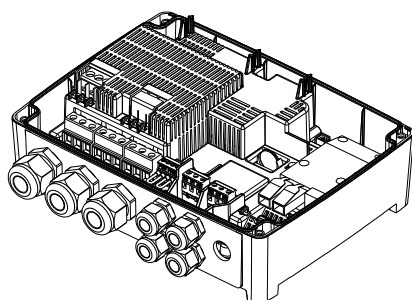
Do not tighten the cable glands too much since this may damage the rubber seals.

Related information

2.3.3 Connecting the pump supply and power supply

2.2.2 Mounting the rubber insert

If you are using oval cables, you need to replace the rubber insert to ensure proper closure.

1. Remove the outer part of the cable gland (pos. 1).

2. Remove the rubber plug and rubber insert from the cable gland (pos. 2).

3. Place the new oval insert inside the cable gland and refit the outer part (pos. 3).

Example:
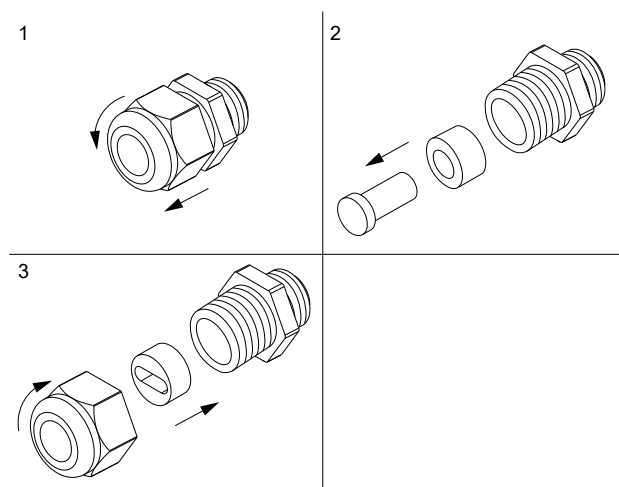
2.2.3 Removing the front cover

Place the front cover above the control unit, if possible. This way, you do not need to remove the flat cable between the front cover and the control unit.

1. Loosen the screws.

2. Carefully separate the front cover from the back cover.
   Be careful not to damage the cable connecting the front cover and the back cover.

3. Place the front cover above the back cover on the support brackets.

4. To ensure that the front cover does not tilt, insert the two bottom screws into the open holes at the top of the back cover.
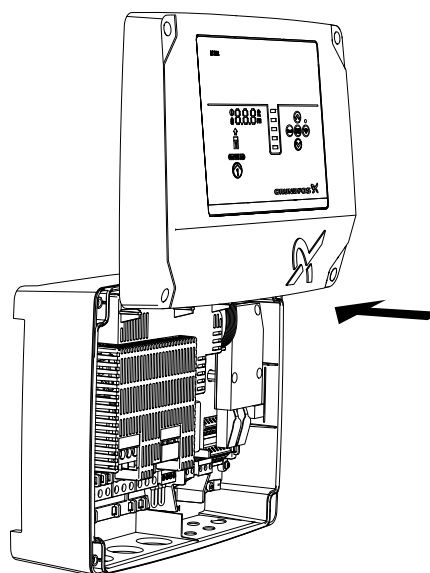
Related information

2.2.5 Installing a communication interface module

2.3.4 Connecting a level sensor

3.6 Configuring the IO terminals using Grundfos GO Remote

2.2.4 Disconnecting the front cover

If you need to remove the front cover completely, you must remove the flat cable between the front cover and the back cover.

Use an antistatic service kit when handling electronic components. This prevents static electricity from damaging the components.

1. Loosen the screws.

2. Carefully separate the front cover from the back cover.

3. Pull out the flat cable that is connected to the circuit board. Do not remove the flat cable from the front cover.
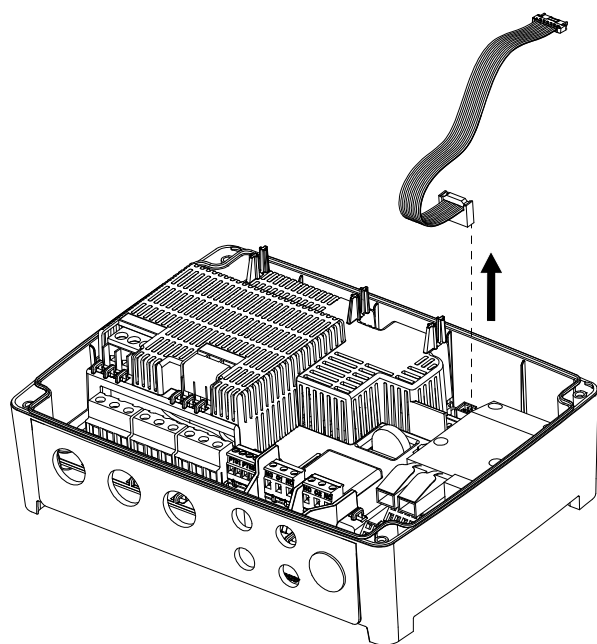
2.2.5 Installing a communication interface module

You can fit a communication interface module (CIM) in the control unit to enable communication with external systems. The module is optional and is not delivered with the product. See the installation and operating instruction for the module regarding electrical connections.

Use an antistatic service kit when handling electronic components. This prevents static electricity from damaging the components.

1. Loosen the screws and remove the front cover.
   Be careful not to damage the cable between the front cover and the back cover.

2. Push the module onto the three guide pins and into the socket. Press the module home, using your fingers.
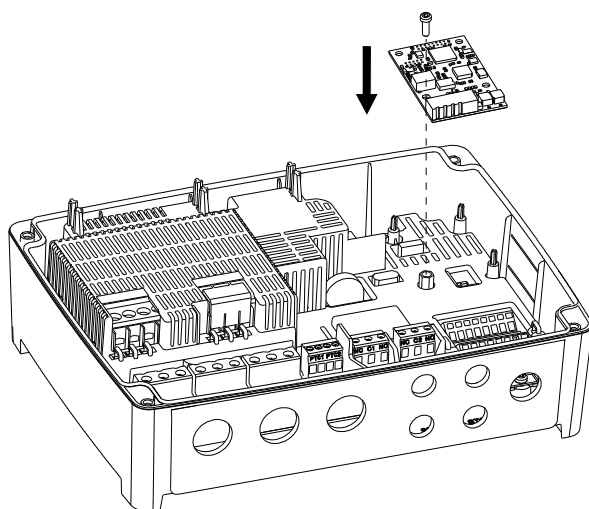
3. Fit the screw to lock the module.

4. Place the labels supplied with the module on the back of the front cover.

5. Make the electrical connections to the module as described in the instructions supplied with the module.

6. Route the wires for the module through one of the cable glands.

For modules with LAN or antenna cables, you must order an additional cable gland M20.

7. Fit the cover and cross-tighten the mounting screws.

Related information

2.2.6 Removing the membrane

For applications where drainage is required, the membrane must be removed.

1. Pull the membrane off the back of the control unit.
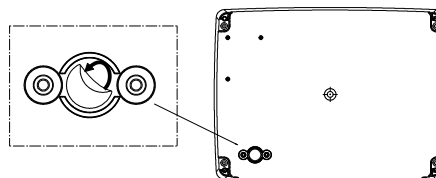
2.3 Electrical connection

2.3.1 Cable requirements

WARNING
Electric shock
Death or serious personal injury
- The wires from the pump phases must be rated at 90 °C (194 °F).
- The wires from the temperature sensor, if any, must be rated at 480 V and 70 °C (158 °F).

Changes or modifications not expressly approved by Grundfos may void the user's authority to operate the equipment.

Cable cross-sections

Type of cable	Stranded with ferrule		Solid	
Cross-section	[mm^2]	[AWG]	[mm^2]	[AWG]
Contactor for the pump	1.5 - 2.5	16-14	1.5 - 4	16-12
Terminal block for the power supply	2.5 - 10	14-8	2.5 - 16	14-6

2.3.2 Protection of controller and supply cables

The controller and power cables must be protected against short-circuits and overloads. The protection must be accomplished using components such as:

- fuse of melt type gL and gG
- fuse type gD
- circuit breaker of type C.

See the rated current for this specific product on the product nameplate.

Related information

2.3.3 Connecting the pump supply and power supply

Pumps may be equipped with PTC/Klixon sensors (thermal switched) which protect against overheating.
Some also have moisture sensors indicating water in the pump.

DANGER
Electric shock
Death or serious personal injury
- In case of an insulation fault, the fault current may be a pulsating DC. Observe national legislation about requirements for and selection of Residual Current Device (RCD) when installing the product.

WARNING
Electric shock
Death or serious personal injury

- Switch off the power supply before making any electrical connections.Make sure that the power supply cannot be switched on accidentally.

- Remember to indicate where the main switch is located by placing a label or similar marking on the control unit.

- Make sure that the voltage between the phase and neutral does not exceed 250 VAC.

- Electrical connections must be carried out according to the wiring diagrams.

Do not add additional components other than those illustrated on the wiring diagram. Do not use unused pin holes for other connections.

All cable glands and plugs must be mounted after the installation is completed.

If the gaskets are not pre-mounted on the cable glands, mount them on the cable glands before the control unit is mounted on the wall.

For the PTC connection, do not connect the third wire (common wire) in the control unit. It must be isolated with a cable-end cap.

Take into account the total leakage current of all the electrical equipment in the installation.

1. Check that the supply voltage and frequency correspond to the values stated on the nameplate.

2. Cut the power supply and pump cables as short as possible.

3. Before switching the power on, check all voltages with a multimeter and make sure that the voltage between neutral and each phase does not exceed 250 VAC.

4. Connect the power cables and pump cables according to the relevant electrical diagram, including the cables from the motor temperature and moisture sensor, if any. Tighten the terminal screws to the correct torque. See the table below.

   - All wires must be secured inside the cabinet using cable ties.

   - The wires must not cross the safety barriers between the connectors.

   - All cable glands must be mounted and plugged, even if they are not in use, to ensure the correct IP protection level.

Remember to remove the jumper from the PTC terminal if you are connecting cables from the temperature sensor to the PTC terminals.

Terminal block	Torque [Nm]
Pump contactor	1.2 - 1.5
Power supply	1.2 - 1.5
Cable glands	2.5
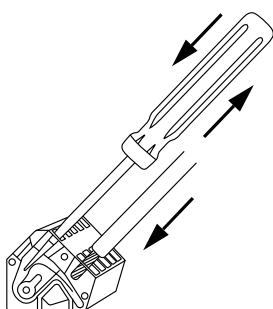
Connecting a wire to a terminal with spring clamps

5. In case there is only a PTC sensor present in the pump, the two wires from the PTC sensor have to be connected directly to the PTC terminals.

6. In cases where PTC and moisture sensors are present, you end up with three wires: a PTC wire, a moisture sensor wire and a common wire. Connect only the PTC wire and the moisture sensor wire. The common wire must be isolated.In Grundfos GO Remote, you must select that both the PTC wire and the moisture sensor wire are connected, and select a cool-down time for the thermal protection.
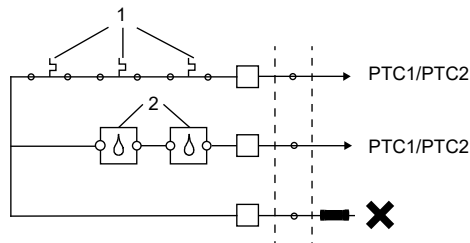
PTC connection

Pos.	Description
1	PTC/Klixon sensors
2	Moisture sensors

Do not connect Pt100/1000 sensors to the PTC terminals. You must use CIO1 or CIO2 for Pt100/1000 sensors.
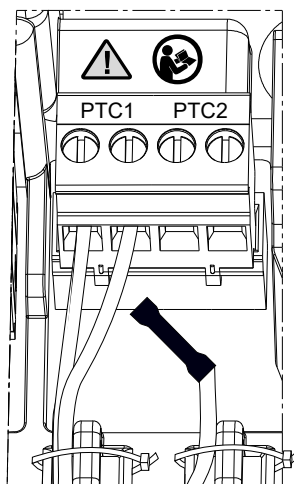
Recommended PTC wiring

Example:
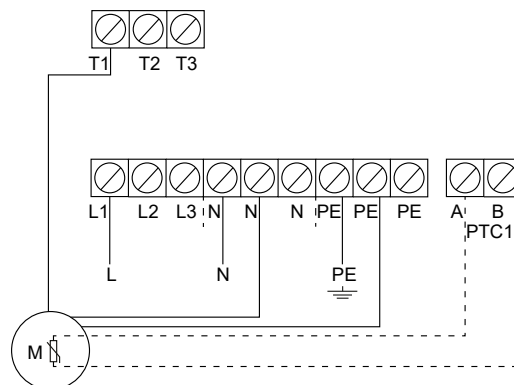
Single-phase connections for one pump
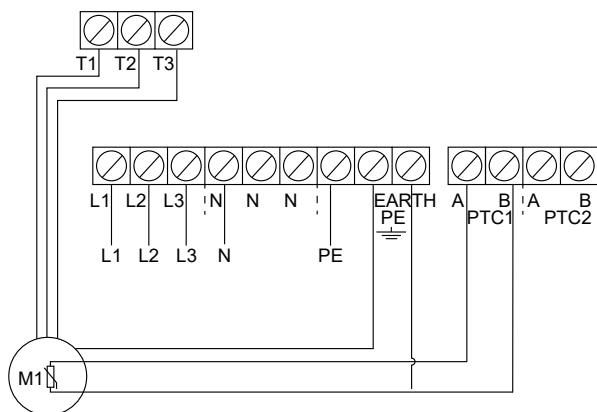
Three-phase connections for one pump
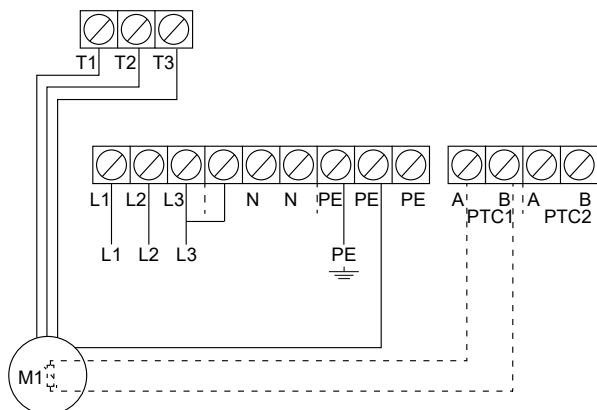
Three-phase connections for one pump without neutral, for Norway only

Related information

2.3.4 Connecting a level sensor

You can either connect an analog level sensor, such as a pressure sensor, or digital level sensors, such as float switches.

1. Loosen the screws and remove the front cover.

    Be careful not to damage the cable between the front cover and the back cover.

2. Lead the wires through one of the cable glands.

3. Depending on the type of wire, take one of the following actions:
    • For a shielded wire, lead it through the cable clamp.
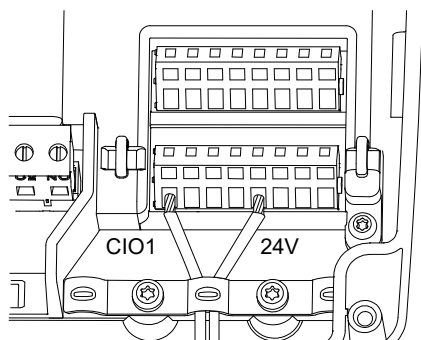
• For a not shielded wire, attach it to the protection cover with a cable tie.
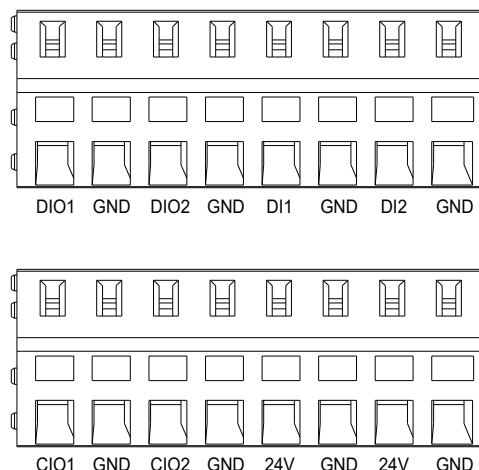
4. Depending on the type and function of the sensor, connect the wires to the following terminals. When using an analog sensor, level switches can be used to add redundance or security by adding an extra dry-running sensor or high-level sensor or both.

Sensor type	Sensor function	Terminals
Analog	All levels	CIO1 - 24 V
Digital	Dry-running level	CIO2 - GND
	Stop level	DIO1 - GND
	Start level, pump 1	DIO2 - GND
	Not in use	DI1 - GND
	High level	DI2 - GND

Related information

2.3.5 Connecting an alarm device

You can connect an alarm device, such as a buzzer or a lamp, to the output relays **Alarm 1** and **Alarm 2**. The control unit triggers the alarm device when it detects an alarm or a warning. You can change the behaviour of the outputs with Grundfos GO Remote under **Relay output 1** and **Relay output 2**.

You can also set the alarm device to be activated during normal operation. It will only be deactivated in case of an alarm, a warning or mains failure. The setting is made in Grundfos GO Remote.

Go to **Settings** > **LC 232 IO terminals** > **Relay output** > **Function**.

Default settings of the terminal blocks

Terminal block	Default function
Alarm 1	All alarms
Alarm 2	High level

1. Loosen the screws and remove the front cover.

    Be careful not to damage the cable between the front cover and the back cover.

2. Lead the wires through one of the cable glands.

3. Depending on the type of the alarm device, connect the wires to the relevant terminals. Note that all wires must be secured inside the cabinet using cable ties.
    • **NO** (Normally Open) and **C** (Common)
    • **NC** (Normally Closed) and **C** (Common).

4. Tie the wires with cable ties.

TM070569
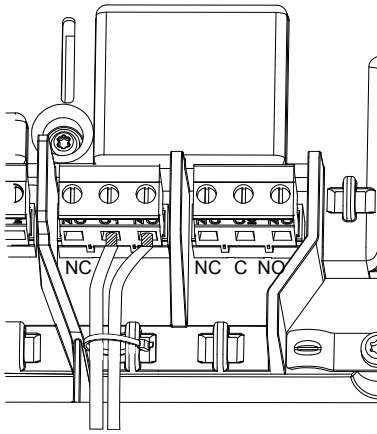
3. Starting up the product

3.1 Connecting to Grundfos GO Remote

Before connecting the product to Grundfos GO Remote, the Grundfos GO Remote app must be downloaded to your smartphone or tablet. The app is free of charge and available for iOS and Android devices.

1. Open Grundfos GO Remote on your device. Make sure that Bluetooth is enabled.
    Your device must be within reach of the product to establish Bluetooth connection.

2. Press the Bluetooth **CONNECT** button on Grundfos GO Remote.

3. Press the connect button on the operating panel. The blue LED above the connect button is flashing until your device is connected. Once the connection is established, the LED will be permanently on.
    Grundfos GO Remote is now loading the data for the product.

Related information

3.2 Startup wizard on Grundfos GO Remote

The product is designed for Bluetooth communication with Grundfos GO Remote.

Once you have connected your product to Grundfos GO Remote, a startup wizard appears. Follow the instructions to make your settings.

Grundfos GO Remote enables you to set functions and gives you access to status overviews, technical product information and current operating parameters.

3.3 Startup wizard on the operating panel

The first time the control unit is switched on, a startup wizard will guide you through the basic settings. You can select the sensor type and sensor levels. For some products, you can also set the nominal pump current and number of phases.

If you have an analog sensor, select **S-1** and set the height of the different levels, from dry running to high level.

If you have a digital sensor, select **S-2** and enable or disable the dry-running level, the start level for pump 2, if available and the high level.

To change settings, use the **Up** and **Down** buttons on the operating panel.

Use the **OK** button to confirm each setting and navigate to the next setting.
For filling applications, you must use Grundfos GO Remote. Units can only be changed with Grundfos GO Remote.

Designation	Description
S-1	Analog sensor
S-2	Digital sensor

Related information

3.4 How to enable Bluetooth on the operating panel

If the Bluetooth signal on the operating panel has been disabled for some reason, you are not able to connect with Grundfos GO Remote. You must enable Bluetooth first.

1. Press and hold the connect button on the operating panel for 15 seconds. Wait for the blue LED to light up.

2. Press the Bluetooth **CONNECT** button on Grundfos GO Remote.

3. Press the connect button on the operating panel. The blue LED above the connect button is flashing blue until your device is connected.
    Grundfos GO Remote is now loading the data for the product.

Related information

3.5 How to disable Bluetooth on the operating panel

In some installation areas, it is not allowed to have a Bluetooth signal enabled during operation. After installation, the Bluetooth signal must be disabled manually.

1. Press and hold the connect button on the operating panel for 15 seconds. Wait for the blue LED to switch off.

   Grundfos GO Remote is no longer connected to the product.

Related information

3.6 Configuring the IO terminals using Grundfos GO Remote

The control unit is equipped with configurable input and output terminals. Using Grundfos GO Remote, you can configure the terminals for different functions, depending on the device connected to the terminals.

1. Go to **Settings** > **LC 232 IO terminals**.

2. Select the terminal you wish to configure and follow on-screen instructions.

   You can find the names of the terminals inside the control unit.

Related information

3.7 Testing the product

When you have made all the electrical installations and completed the startup wizard, you can test the system.

For dewatering applications:

- Ensure the pit is filled with water and check that the pump starts automatically at the defined level.

- If possible, test the dry-running function by starting the pump manually and wait while the pit with the pump is emptied. Check that the control unit indicates an alarm and stops the pump when the defined level is reached.

For filling applications:

- Start by draining the tank to be filled. When the tank is empty and the start level is reached, the pump must start. When the tank is full and the stop level is reached, the pump must stop.

- Test the high-level function by stopping the pump manually and continue to fill the tank without the pump with water. Check that the control unit indicates an alarm when the defined level is reached.

- Test the dry-running function by starting the pump manually and wait while the tank with the pump is emptied. Check that the control unit indicates an alarm and stops the pump when the defined level is reached. If the pump is placed in a well, this test may not be possible since the pump cannot empty the well. Alternatively, pull the dry-run level switch up to simulate a dry-run situation. The same can be done with a pressure level sensor.

4. Product introduction

4.1 Product description

The level-control unit switches the pump on and off according to the liquid level measured by float switches or a pressure sensor. When the start level is reached, the pump starts, and when the liquid level has been lowered to the stop level, the pump is stopped by the control unit. An alarm is indicated in case of for example high-water level in the tank or sensor failure.

Basic settings are configured via the operating panel and advanced settings are configured with Grundfos GO Remote. Furthermore, you can read important operating parameters with Grundfos GO Remote.

4.2 Intended use

The product is designed to control one or two pumps.

The product can be configured for the following two purposes:

- dewatering in groundwater supply
- filling a tank.

The product can be used for the following applications:

- groundwater supply
- irrigation systems
- small waterworks
- network pumping stations
- main pumping stations
- commercial buildings
- municipal systems.

The product must not be exposed to strong solvents or oil-containing liquids.

4.3 Features

The control unit features among others the following functions:

- manual and automatic control of the pump
- Bluetooth pairing with Grundfos GO Remote
- operating indication, such as power on and pump running
- alarm and warning indication, such as power phase missing and high-water level
- motor and phase failure protection
- setting of stop delays matching the actual operating conditions

4.4 Application types

You can choose between two application types:

- **Dewatering**
- **Fill**.

You can set the application type with Grundfos GO Remote.

Dewatering
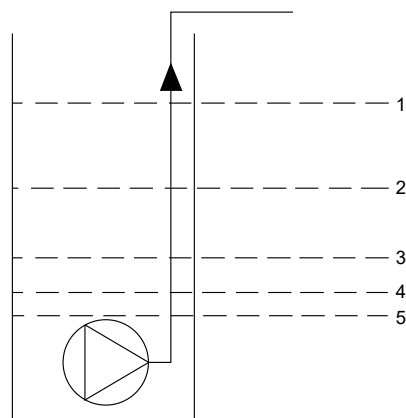
Pos.	Description
1	**High level**
2	Not in use
3	**Start level P1**: start level for pump 1
4	**Stop level**
5	**Dry-running level**

The pump starts to empty the tank or well when **Start level P1** is reached.

The pump stops when the liquid level is lowered to **Stop level**.

If the inflow of liquid exceeds the capacity of the installed pump, the level in the tank or well starts to rise. Eventually, the **High level** sensor registers a high liquid level in the tank or well. If set, the signal from the **High level** sensor can be used to activate an output relay which can then be used to give a visual or acoustic alarm or send a signal to a SCADA system.

If the pump is running and the liquid level in the tank or well falls below the dry-running level, the dry-running protection stops the pump to ensure that it is not damaged mechanically.

Fill
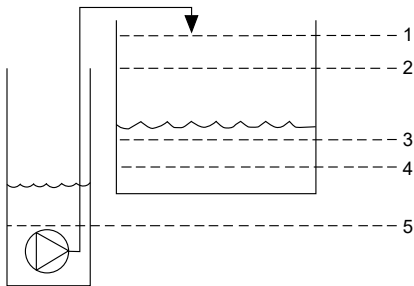
TM075205

Pos.	Description
1	**High level**
2	**Stop level**
3	**Start level P1**: start level for pump 1
4	Not in use
5	**Dry-running level**

In the filling application, the pump is installed in a tank or well from where it pumps the liquid. The liquid is pumped into a second tank where the level sensors are installed.

The pump starts to fill the second tank when **Start level P1** is reached.

The pump stops when the liquid level reaches **Stop level**.

If the pump for some reason does not stop at **Stop level** and the liquid level keeps rising, the **High level** sensor eventually registers this. If set, the signal from the **High level** sensor can be used to activate a relay output which can then be used to give a visual or acoustic alarm or send a signal to a SCADA system via a communication interface.

If the pump is running and the liquid level in the tank falls below the dry-running level, the dry-running protection stops the pump to ensure that it is not damaged.

Related information

6.14.1 Automatic operation

4.5 Terminals
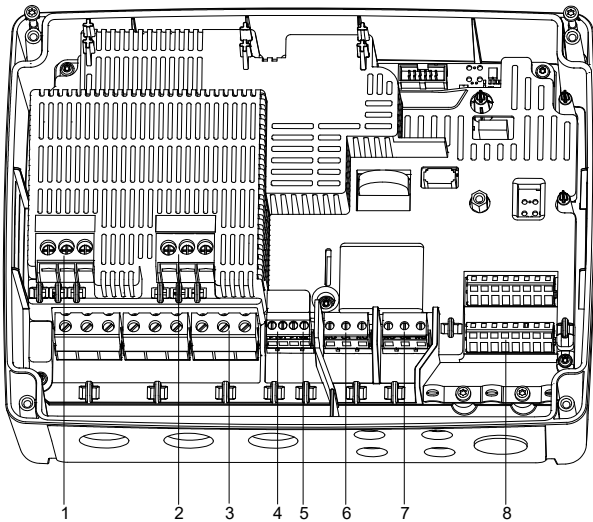
TM070123

Pos.	Description
1	Contactor for pump 1
2	Not in use
3	Terminal block for the power supply
4	Terminal block for temperature and moisture-protection sensor for pump 1
5	Not in use
6	Alarm 1
7	Alarm 2
8	Analog and digital inputs and outputs.
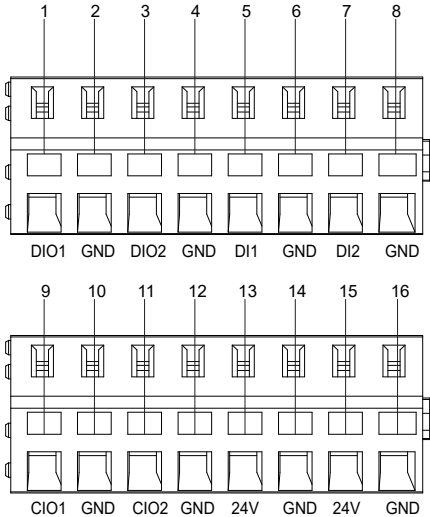
TM070124

Connect to Grundfos GO Remote to see which options are available for the input and output terminals.

Pos.	Description
1	Digital input/output 1, configurable
2	GND
3	Digital input/output 2, configurable
4	GND
5	Digital input 1
6	GND
7	Digital input 2
8	GND
9	Configurable input/output 1
10	GND
11	Configurable input/output 2
12	GND
13	Supply voltage, 24 V, max. 200 mA
14	GND
15	Supply voltage, 24 V, max. 200 mA
16	GND

Related information

3.6 Configuring the IO terminals using Grundfos GO Remote

4.6 Identification

4.6.1 Nameplate

Pos.	Description
1	Product name
2	Supply voltage
3	Maximum current
4	Maximum start current
5	Version number and material number
6	Production code (year and week)
7	Serial number
8	Factory code
9	IP class
10	Minimum to maximum ambient temperature
11	Production site
12	Markings and approvals

4.6.2 Type key for LC 232

Example	LC 232	2x	1-9	DOL	PI
Pos.		1	2	3	4	5

Pos.	Description
1	Type: • LC 232: wall-mounted version
2	Number of pumps supported
3	Current range of pump [A]
4	Starting method: • DOL: Direct-on-line
5	Panel type: • PI: Plastic enclosure

4.7 Supported communication interface modules and protocols

The following Grundfos communication interface modules can be added to the product.

Communication interface module	Protocol
CIM 050	GENIbus
CIM 150	PROFIBUS DP
CIM 200	Modbus RTU
CIM 260	3G/4G
CIM 270 [1]	GRM
CIM 280 [1]	Grundfos Utility Connect

Communication interface module	Protocol
CIM 300	BACnet
CIM 500	Modbus TCP
	PROFINET IO
	GRM IP

[1] Not supported.

Related information

5. Control functions

5.1 Operating panel

Pos.	Symbol	Description
1	8.8.8	Display
2	ft m	Units
4	☐	Not in use
5	☐	Start level
6	☐	Stop level
7	☐	Dry-running level
8	⌃ ⌄	**Up**/**Down** buttons: • Press these buttons to navigate between submenus or change the value settings.
9	OK	**OK** button: • Press this button to save changed values.
10	📶	Connect button: • Press this button to connect the control unit to Grundfos GO Remote via Bluetooth.
11	Reset	**Reset** button: • Press this button during startup to reset settings and start over or to reset an alarm or warning.

Pos.	Symbol	Description
12	On Off Auto	Operating mode for the pump: • On: The pump has been switched on manually. • Off: The pump has been switched off manually. • Auto: The pump is running automatically based on settings.
13	Display	The display shows the pump status.
14	🔒	Lock symbol: If the symbol is lit, the control unit is locked from making changes.
15	⚠	Alarm and warning symbol: Red: Alarm Yellow: Warning

The control unit enables manual setting and monitoring of the system.

6. Setting the product

Make sure that all settings are entered according to the pump and system requirements to avoid malfunction.

6.1 Setting the application type with Grundfos GO Remote

1. Go to **Settings** > **Level control** > **Application type**.

2. Select the type.
   • **Fill**

Related information

3.3 Startup wizard on the operating panel

6.2 Setting the sensor type

6.2.1 Setting the sensor type with Grundfos GO Remote

1. Go to **Settings** > **Level control** > **Sensor type**.

2. Select the type.
   • **Analog sensors**
   • **Digital sensors**

6.2.2 Setting the sensor type with the operating panel

1. Press and hold **OK** until **S-1** or **S-2** starts flashing.

2. Select the sensor type using the **Up** and **Down** buttons.
   • **S-1**: **Analog sensors**
   • **S-2**: **Digital sensors**.

3. Press **OK** to confirm the setting.

4. Continuously press **OK** to confirm all other settings and to exit the setup.

6.3 Setting the start level

6.3.1 Setting the start level with Grundfos GO Remote

The settings apply to analog sensors. For digital sensors, the setting is automatically activated.

1. Go to **Settings** > **Level control** > **Start level P1**.

2. Set the start level for pump 1.

6.3.2 Setting the start level with the operating panel

The settings apply to analog sensors. For digital sensors, the setting is automatically activated.

1. Press and hold **OK** until the display and dry running start flashing.

2. Continuously press **OK** until the indicator light for the start level for pump 1 starts flashing.

3. Set the start level for pump 1 by using the **Up** and **Down** buttons.

4. Continuously press **OK** until the display stops flashing.
   The settings have now been stored.

6.4 Setting the stop level

6.4.1 Setting the stop level with Grundfos GO Remote

The settings apply to analog sensors. For digital sensors, the setting is automatically activated.

1. Go to **Settings** > **Level control** > **Stop level**

2. Set the stop level.

If you are using the same level for start and stop, remember to set a stop delay. This will prevent the pump from starting and stopping too frequently.

6.4.2 Setting the stop level with the operating panel

The settings apply to analog sensors. For digital sensors, the setting is automatically activated.

1. Press and hold **OK** until the display starts flashing.

2. Press **OK** once.
   The current stop level is indicated on the display.

3. Set the stop level using the **Up** and **Down** buttons.

4. Continuously press **OK** to confirm all other settings and to exit the setup.

If you are using the same level for the start and stop level, remember to set a stop delay. This will prevent the pump from starting and stopping too frequently.

6.5 Setting the high level

6.5.1 Setting the high level with Grundfos GO Remote

For analog sensors:

1. Go to **Settings** > **Level control** > **High level**.

2. Set the high level.

For digital sensors:

1. Select which terminal to configure.

6.5.2 Setting the high level with the operating panel

The settings apply to analog sensors

1. Press and hold **OK** until the display starts flashing.

2. Press **OK** four times. The current high level is indicated on the display.

3. Set the high level using the **Up** and **Down** button.

For digital sensors, enable or disable the setting.

1. Press **OK** once to complete the setting.

6.5.3 After-run delay, high level

If the water level reaches the high level switch, due to either a defective analog or digital level switch, the pump is only controlled by the high level switch. To avoid too many starts and stops, an after-run delay can be set which allows the pump to partly empty the pit. The after-run delay should be set so that the pump stops at the normal stop level to avoid dry running.

In case of an error, the product reports error 165 (**Signal fault**) or error 205 (**Level switch inconsistency**) on the display or in Grundfos GO Remote.

6.5.3.1 Setting the after-run delay, high level

1. Go to **Settings** > **Level control** > **After-run delay, high level**.

2. Select **Enable** or **Disable**.

3. Set a delay time.

Related information

8.20 Code 165 (Signal fault)

8.23 Code 205 (Level switch inconsistency)

6.6 Stop delay

The stop delay is the time from when the stop level is reached until the pump stops. The stop delay prevents the pump from starting and stopping too frequently and reduces water hammer in long pipes.

6.6.1 Setting the stop delay with Grundfos GO Remote

1. Select **Settings** > **Level control** > **Stop delay** > **State**

2. Select **Stop delay time**.

3. Set the **Stop delay time**.

6.7 Power-on delay

With this function it is possible to delay the startup of the pump after the power supply has been switched on. The purpose is to avoid disturbing the main power network which could happen if several pumps start up immediately when the power supply is switched on.

6.7.1 Setting the power-on delay with Grundfos GO Remote

1. Go to **Settings** > **Power-on delay**.

2. Set the function to **Enabled**.

3. Set the time delay.

6.8 Dry-running protection

If the pump is running and the liquid level in the tank or pit becomes lower than the dry-running level, the dry-running protection will stop the pump to ensure that it is not damaged.

Dry-running protection is dependent on a feedback signal from a level sensor installed in the tank or pit.

6.8.1 Setting the dry-running level with Grundfos GO Remote

1. Go to **Settings** > **Level control** > **Dry-running level**.

2. Set the dry-running level.

> ! The dry-running level must be set to a value which ensures that the pump is not damaged due to dry-running. The specific level depends on the installed pump type. See the installation and operating instructions for the product.

6.8.2 Setting the dry-running level with the operating panel

1. Press and hold **OK** until the display starts flashing.

2. Set the dry-running level using the **Up** or **Down** button.

3. Continuously press **OK** to confirm all other settings and to exit the setup.

6.9 Using the same level switch for the start and stop level

1. Set one digital input to **Start pump 1** or **Stop**. All other digital inputs must be disabled.

2. Set a stop delay.
   This will prevent the pump from starting and stopping too frequently.

6.10 Automatic test run

This function prevents a pump from choking or seizing up as a result of deposits buildup. The function is used in pits that have had no inlet flow for a long period. The function ensures that the pump starts as often as set in **Automatic test run** > **Interval**. The pump operates for the number of seconds set by the user.

6.10.1 Setting the automatic test run function with Grundfos GO Remote

1. Go to **Settings** > **Automatic test run**.

2. Set the function to **Enabled**.

3. Set the time interval.

4. Set the operating time.

6.11 Signal-detection time

The signal-detection time is the minimum time a level has to be active before the control unit initiates an action, such as starting or stopping a pump.

6.11.1 Setting the signal-detection time with Grundfos GO Remote

1. Go to **Settings** > **Level control** > **Signal detection time**.

2. Set the signal-detection time.

6.12 Setting the maximum number of restarts with Grundfos GO Remote

If the pump is seized up as a result of deposits buildup, it will be stopped automatically due to overheating, provided that the motor protection has been set. When the motor has cooled down, the control unit will unsuccessfully try to restart the pump and this scenario will be repeated.

In order to prevent this, it is possible to set a maximum number of restart attempts within a set interval.

1. Go to **Settings** > **Max number of restarts**.

2. Enable the function.

3. Set the interval within which the allowed number of restarts are to be counted.

4. Set the maximum number of pump restarts which are allowed during the set interval.

Related information

6.15.4 Setting the motor protection with Grundfos GO Remote

6.15.1 Overheat protection

6.15.2 Overload protection

8.3 Code 4 (Too many motor restarts)

6.13 Setting the service interval with Grundfos GO Remote

You can set a time in Grundfos GO Remote in order to get a reminder that the pump needs service when the time comes.

1. Go to **Settings** > **Service** > **State**

2. Select **Enable** and press **OK**.

3. Select the pump.

4. Enter the number of hours until next service and press **OK**.

6.14 Operating the product

6.14.1 Automatic operation

In automatic operating mode, the control unit starts and stops the pump based on the signals it receives from the connected level sensors and the corresponding level settings within the control unit.

Related information

4.4 Application types

6.14.2 Manual operation

6.14.2.1 Starting and stopping the pump manually with Grundfos GO Remote

1. Go to **Settings** > **Control, pump 1**.

2. Start the pump by selecting **On** and pressing **OK**.

3. Stop the pump by selecting **Off** and pressing **OK**.

Related information

6.14.2.3 Choosing what the pump must do after manual start

6.14.2.2 Starting and stopping the pump manually with the operating panel

6.14.2.2 Starting and stopping the pump manually with the operating panel

1. To start a pump manually, press and hold the **Pump** button until the pump starts.

   The **On** indicator light is lit when the pump is operating in manual mode.

2. Stop the pump by pressing the **Pump** button.
   The **Off** indicator light is lit when the pump is stopped.

Related information

6.14.2.3 Choosing what the pump must do after manual start

The following can be configured:

- **Automatic return**

  Here you select if the pump must automatically return to a defined operating mode when the manual start ends.

- **Return to**

  Here you select whether the pump must return to automatic operating mode or stop when the manual start ends and **Automatic return** has been enabled.

- **Forced start time**

  Here you set the time period in which the pump must run in manual operating mode.

1. Go to **Settings** > **Manual start**.

2. Select **Automatic return** and choose one of the following options:
   - **Disabled**
   - **Enabled**.

3. Go one step back in the menu and select **Return to**.

4. Choose one of the following options:
   - **Auto**
   - **Off**.

5. Go one step back in the menu and select **Forced start time**.

6. Set the time period in which the pump must run in manual operating mode.

Related information

6.15 Motor protection

> Make sure that all settings are entered according to the pump and system requirements to avoid malfunction.

6.15.1 Overheat protection

The control unit offers thermal protection for the connected motors. Two types of thermal-protection sensor can be connected to the control unit: a PTC sensor (analog) and a thermal switch (digital).

Under normal running conditions, the sensor will act as a short circuit, but when its temperature limit is reached, it will open and tell the control unit that the temperature is too high, and the pump is stopped. When the temperature has dropped to the sensor-trigger level, the pump will return to normal running conditions. It will not be possible to start the pump manually as long as the temperature is too high.

Related information

6.15.2 Overload protection

The pump is protected by internal software-based motor protection.

Related information

6.15.3 Moisture protection

When a moisture sensor is installed in series with the temperature sensor, the control unit needs to know how to determine whether there is a high temperature or moisture in the pump. If the temperature is too high, normally the temperature sensor will go back to its normal stage when the temperature has dropped to its trigger level. If there is moisture in the pump, then the moisture sensor will keep the series connection open until the pump is opened and serviced.

To determine which sensor has been active, a **cool down time** must be entered. This is the time that will normally pass until the temperature has dropped enough for the temperature sensor to return to its normal stage. If the **cool down time** is exceeded, the control unit will assume that there is moisture in the pump, and it will send a moisture alarm.

Related information

6.15.4 Setting the motor protection with Grundfos GO Remote

You can set the current, temperature and moisture protection via a setup wizard.

1. Go to **Settings** > **Motor protection pump 1**.

2. Follow the on-screen wizard to set the following:
   - **Nominal pump current**
   - **Trip IEC class**
   - **Trip class P delay**
   - **Overheat protection**.

Related information

6.15.5 Trip classes

LC 23X offers two ways of motor protection:

- an adjustable trip class (P)
- trip classes according to the IEC standard that defines trip classes (5, 10, 20 and 30).

Related information

6.15.5.1 Trip class "P"

The trip delay indicates the maximum period of time during which the overload condition is allowed to exist within a period of 0.1 - 30 seconds.
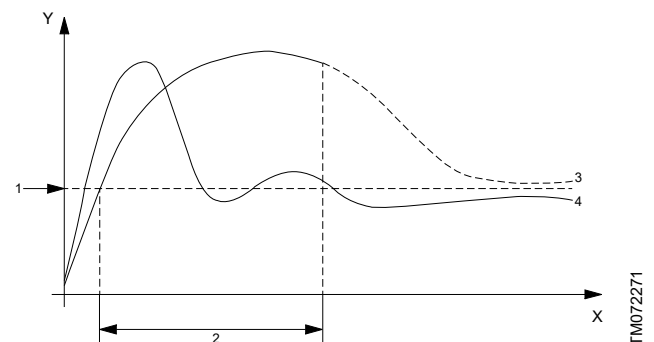
An example with trip delay = 4 seconds

Pos.	Description
Y	Current [A]
X	Time [s]
1	Nominal motor current
2	Trip delay [s]
3	Curve with tripping
4	Curve without tripping

Position 3, curve with tripping: The pump will be cut out after 4 seconds if the rated current has been exceeded during this time period.

Position 4, curve without tripping: The pump will not be tripped as the current has only exceeded the nominal current briefly.

Note that the curves are examples and cannot be used for readings.

6.15.5.2 Setting the trip class "P" with Grundfos GO Remote

1. Go to **Settings** > **Motor protection pump 1**.

2. Follow the on-screen instructions to set the nominal pump current, trip class, overheat protection and cool-down time.

6.15.5.3 IEC trip classes
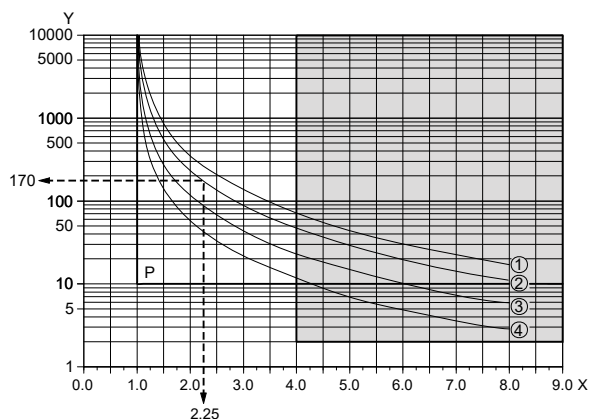
IEC trip curves

Pos.	Description
Y	Time [s]
X	x I_{rated}
P	Class "P"
1	Class 30
2	Class 20
3	Class 10
4	Class 5

6.15.5.4 Setting the IEC trip classes with Grundfos GO Remote

Example:

At a motor current of 22.5 A (10 × 2.25), the pump is cut out after approximately 170 seconds. In addition to IEC trip curves, a fixed 4 × I_{rated} in 2 seconds is implemented to protect motors, especially small ones, from overheating.

1. Go to **Settings** > **Motor protection pump 1**.

2. Follow the on-screen instructions to set the nominal pump current, trip class and overheat protection.

6.15.6 Contactor Current Protection (CCP)

In addition, a Contactor Current Protection (CCP) trip class is implemented to protect the internal contactors in the product from overheating.
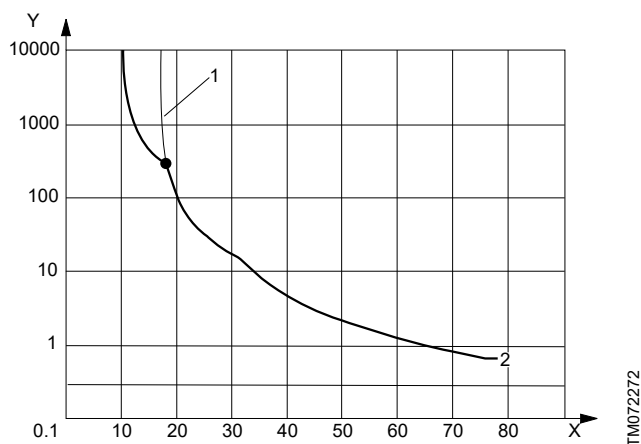
Example of CCP and class 30

Pos.	Description
Y	Trip time [s]
X	Current [A]
1	CCP
2	CCP + Class 30

Example:

The full-load current is set to 10 A, and trip class 30 is selected.

- Motor overload: When the motor is overloaded with 15 A, it takes approximately 800 seconds to trip the motor protection when trip class 30 is selected.

- Blocked pump: If the pump is blocked and the motor has a locked-rotor current specified to 65 A, it takes approximately 1 second to trip the motor protection due to CCP.

Contactor wear out

LC 23X has a wear-out counter for the contactor(s) based on the actual current when the motor is switched off by the protection function.

When 90 % of the estimated wear-out for the contactor is reached, the warning code 220 appears on the operating panel. In Grundfos GO Remote, the warning **Contactor wear out** appears. The control unit continues to function.

When 100 % of the estimated wear-out for the contactor is reached, the alarm code 220 **Contactor wear out** appears on the operating panel and the control unit will not be able to start the pumps. The control unit needs to be replaced.

Blocked pump

To prevent the contactor from getting worn out too fast if the pump is blocked, a maximum number of restarts are allowed by the control unit. **Maximum number of blocked motor restart** can be set from 1 to 3 via Grundfos GO Remote. Tripped by the CCP-curve. The alarm code 51 appears on the operating panel. In Grundfos GO Remote, the alarm **Blocked** appears.

If the motor reaches the maximum number of restarts, from 1 to 3, due to a blocked motor, it is possible to manually reset the failure up to 3 times. After that, LC 23X waits 24 hours before trying to restart the motor again. Alternatively, switch off the main power supply to LC 23X for a minimum of 30 seconds to clear the alarms.

A blockage alarm is typically triggered when the motor starts and the in-rush current trips the motor. The maximum allowed blockage situations are limited to 6 times during a 24-hour period. If the **Maximum number of blocked motor restart** is set to 3, the control unit tries to restart the motor 3 times before a manual reset is needed. If it occurs 3 times again after the reset, the control unit reaches the maximum number of blockages.

Related information

6.16 Alarm reset

6.16.1 Resetting alarms and warnings manually with Grundfos GO

1. Go to **Alarms and warnings**.

2. Press **Reset alarm**.
   All current alarms and warnings have been reset. However, if the fault causing the alarm or warning has not been removed, the alarm or warning will appear again.

3. If you want to delete all alarms and warnings from the history log, press **Show log** > **Reset alarm and warning logs**.

6.16.2 Setting the automatic alarm reset with Grundfos GO Remote

1. Go to **Settings** > **Automatic alarm reset**.

2. Select one of the following:

No automatic reset	The control unit does not reset any alarm or warning. You must do it manually.
All except pump critical	The control unit resets alarms and warnings unless the related fault can damage the pump.
All alarms	The control unit resets alarms and warnings, regardless of the fault.

6.16.3 Resetting alarms and warnings on the operating panel

You can manually reset alarms and warnings on the operating panel. However, if the fault causing the alarm or warning has not been removed, the alarm or warning will appear again.

1. Press **Reset** on the operating panel to reset the alarm or warning.

6.17 Setting the buzzer with Grundfos GO Remote

The internal buzzer is used to give an acoustic sound if there is a warning or an alarm.

1. Go to **Settings** > **Buzzer settings**.

2. Select when the buzzer is to be activated:
   - **All alarms**
   - **All alarms and warnings**.

6.18 Setting units for Grundfos GO Remote

Changing units as described here will only change the units shown in Grundfos GO Remote. It will not affect the units shown on the operating panel of products connected to Grundfos GO Remote.

1. Press the **Menu** button in the upper left corner of Grundfos GO Remote.

2. Go to **General** > **Settings** > **Products** > **Units**.

3. Select **US** or **Grundfos default units**.

6.19 Setting units for the operating panel with Grundfos GO Remote

Changing units as described below changes the units shown in the operating panel of the product connected to Grundfos GO Remote. It does not affect the units shown in Grundfos GO Remote.

1. Go to **Settings** > **Display units**.

2. Select the units to be used on the operating panel.
   - **SI Units**
   - **US Units**.

6.20 Setting the user-configurable log with Grundfos GO Remote

The user-configurable log function is used for logging the configured parameters you have set in Grundfos GO Remote.

1. Go to **Settings** > **User configurable logs**.

2. Follow on-screen instructions.

> Saved logs can be found in the **Status** menu.

6.21 Setting a time schedule with Grundfos GO Remote

The pump can start within a scheduled interval. It does not start unless certain start conditions are active. For example if P1 start is active and high level is active. The schedule is based on a weekly calendar with clocked-time event intervals.

1. Go to **Scheduling**.

2. Follow on-screen instructions.

6.22 GENIbus

GENIbus, the Grundfos Electronics Network Intercommunications bus, is a fieldbus developed by Grundfos to meet the need for data transfer in all typical Grundfos motor or pump applications. Grundfos devices with GENIbus can be wired together in networks and integrated in automation systems. Each device on the network must have a unique GENIbus address. GENIbus is based on the RS485 hardware standard and typically operates at a baud rate of 9600 bits/s.

6.22.1 Setting the GENIbus address with Grundfos GO Remote

1. Go to **Settings** > **GENI bus address**.

2. Set the GENIbus address.
   The GENIbus address is a unique identifier for the product on the network.

6.23 Security

6.23.1 Locking the operating panel
The operating panel can only be locked with Grundfos GO Remote.

1. Go to **Settings** > **Security** > **Lock Display**.

2. Enable the setting and press **Done**.

3. Select if you want to restrict access to **Settings only** or **Settings and operation**.

4. Press **Done**.

The lock symbol on the operating panel is now lit.

6.23.2 Unlocking the operating panel
The operating panel can only be unlocked with Grundfos GO Remote.

1. Go to **Settings** > **Security** > **Lock Display**.

2. Disable the setting and press **Done**.

The lock symbol on the operating panel is switched off.

6.23.3 Locking Grundfos GO Remote

1. Go to **Settings** > **Security** > **Lock GO Remote**.

2. Enable the setting and press **Done**.

3. Enter a four digit PIN code and press **CONFIRM**.

A lock symbol indicates which menus are locked. To view or change settings, you must enter the PIN code.

6.23.4 Unlocking Grundfos GO Remote

1. Go to **Settings** > **Security**.

2. Enter the four digit PIN code.

3. Select **Lock GO Remote**.

4. Disable the setting and press **Done**.

All menus in Grundfos GO Remote are unlocked.

6.24 Starting the startup wizard with the operating panel

- Press and hold the **OK** button for 5 seconds until **S-1** or **S-2** starts flashing.

Related information

3.3 Startup wizard on the operating panel

7. Servicing the product

WARNING
Electric shock
Death or serious personal injury
- Switch off the incoming power supply before you start any work on the product or connected pumps.
- Make sure that the power supply cannot be switched on accidentally.

7.1 Updating the product software

New features and functions can be made available during the product's life cycle.

1. Contact Grundfos to get your product software updated.

7.2 Replacing the battery

CAUTION
Fire and chemical leakage
Minor or moderate personal injury
- Risk of explosion if the battery is replaced by an incorrect type.

DANGER
Intoxication or risk of chemical burn
Death or serious personal injury
- The battery can cause severe or fatal injuries in 2 hours or less if it is swallowed or placed inside any part of the body. In such an event, seek medical attention immediately.

The replacement or servicing of batteries must be carried out by a qualified person.
The battery contained within this product, whether new or used, is hazardous and is to be kept away from children.

To replace the battery, do the following:

1. Gently grab around the battery without touching it too much.
2. Pull the battery up.
3. Insert a new battery of the correct type.

Related information
9.3 Environmental data

7.3 Replacing the CIM module

WARNING
Electric shock
Death or serious personal injury
- Switch off the power supply before making any electrical connections.
- Make sure that the power supply cannot be switched on accidentally.

1. Switch off the power supply to the product and other components with external supply.
2. Write down the terminal connection of each wire to ensure correct re-connection.
3. Disconnect all wires connected to the CIM module.
4. Remove the screws that holds the module.
5. Remove the module from the control unit.
6. Fit the new module.
7. Connect all wires.

8. Fault finding the product

WARNING
Electric shock
Death or serious personal injury
- Switch off the power supply before you start any work on the product.
- Make sure that the power supply cannot be switched on accidentally.

Fault finding and fault correction must be carried out by qualified persons.

8.1 Overview of alarm and warning codes

Code number	Description
Code 2	The power phase is missing.
Code 4	Too many motor restarts.
Code 9	The power-phase sequence is wrong.
Code 12	Service is needed.
Code 22	Moisture in pump motor.
Code 25	Wrong configuration.
Code 26	Contactor is shorted.
Code 48	The motor is overloaded.
Code 51	The pump is blocked.
Code 56	Underload, current sensor measures a value too low.
Code 57	Missing water in the application.
Code 69	The winding temperature is too high.
Code 72	Internal fault.
Code 76	Internal fault.
Code 84	The memory-storage media is faulty.
Code 85	Internal fault.
Code 117	The door is opened.
Code 157	Real-time clock monitoring.
Code 159	Communication error, CIM xxx.
Code 163	Motor-drive protection function, measurement fault.
Code 165	Signal fault.
Code 181	Signal fault, PTC input.
Code 191	High water level.
Code 205	Level-switch inconsistency.
Code 220	Contactor wear-out.
Code 229	Water on the floor.

8.2 Code 2 (Power phase missing)

- Alarm code 2 is shown on the display.
- The alarm symbol on the display turns red and the pump stops.
- Alarm code **Power phase missing** is displayed in Grundfos GO Remote.

Cause	Remedy
The product is configured for 2 or 3 phases but only 1 phase is connected.	• Make sure that the **Mains Power connection** setting is correct according to the number of phases connected (1, 2 or 3 phases).
One of the power supply phases is not connected.	• Connect the phase.
The fuse is blown somewhere on the incoming power line.	• Replace the fuse.

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8.3 Code 4 (Too many motor restarts)

- Alarm code 4 is shown on the display.
- The alarm symbol on the display turns red and the pump stops.
- Alarm code **Too many motor restarts** is displayed in Grundfos GO Remote.

Cause	Remedy
The pump has been blocked or partly blocked causing overload in the motor.	• Remove the blockage from the pump.

Related information

6.12 Setting the maximum number of restarts with Grundfos GO Remote

8.4 Code 9 (Power phase sequence wrong)

- Alarm code 9 is shown on the display.
- The alarm symbol on the display turns red and the pump stops.
- Alarm code **Power phase sequence wrong** is displayed in Grundfos GO Remote.

Cause	Remedy
The power supply phase is set incorrectly.	• Interchange two phases.

Related information

2.3.3 Connecting the pump supply and power supply

8.5 Code 12 (Service needed)

- Warning code 12 is shown on the display if you press the **Up** or **Down** button.
- The warning symbol on the display turns yellow and the pump's operating mode is unchanged.
- Warning code **Service needed** is displayed in Grundfos GO Remote.

Cause	Remedy
The pump requires service based on time to next service countdown.	• Contact Grundfos or an authorised service workshop. • In order for the product to determine the service time, you must have enabled the service countdown with Grundfos GO Remote: **Settings** > **Service**

8.6 Code 22 (Moisture in motor of pump)

- Alarm code 22 is shown on the display.
- The alarm symbol on the display turns red and the pump stops.
- Alarm code **Moisture in motor of pump** is displayed in Grundfos GO Remote.

Cause	Remedy
Moisture is detected in the motor of the pump.	• Service is needed on the pump. Contact Grundfos.

8.7 Code 25 (Wrong configuration)

- Alarm code 25 is shown on the display.
- The alarm symbol on the display turns red and the pump stops.
- Alarm code **Wrong configuration** is displayed in Grundfos GO Remote.

Cause	Remedy
The level control is not configured correctly.	• Check and adjust the level control configuration with Grundfos GO Remote.

Cause	Remedy
The IO terminal is not configured correctly.	• Select which IO terminal to change in Grundfos GO Remote and adjust the configuration.

Related information

3.6 Configuring the IO terminals using Grundfos GO Remote

8.8 Code 26 (Contactor shorted)

- Alarm code 26 is shown on the display.
- The alarm symbol on the display turns red but the pump's operating mode is unchanged.
- Alarm code **Contactor shorted** is displayed in Grundfos GO Remote.

Cause	Remedy
The contactor melts due to motor overload and the pump is unable to stop.	• Replace the control unit.

8.9 Code 48 (Motor is overloaded)

- Alarm code 48 is shown on the display.
- The alarm symbol on the display turns red and the pump stops.
- Alarm code **Motor is overloaded** is displayed in Grundfos GO Remote.

Cause	Remedy
The pump is clogged. The blockage causes the motor current to rise, which could damage the pump.	• Remove the blockage. • Check the pit conditions to ensure blockage is not possible again.

Related information

6.15.2 Overload protection

8.10 Code 51 (Blocked)

- Alarm code 51 is shown on the display.
- The alarm symbol on the display turns red and the pump stops.
- Alarm code **Blocked** is displayed in Grundfos GO Remote.

Cause	Remedy
The pump is blocked. The pump cannot rotate due to a blockage.	• Dismantle the pump by removing the pump head, and remove any blockage or impurities preventing the pump from rotating. • Check the water quality to eliminate the risk of lime precipitation. Before dismantling the pump, drain the system or close the isolating valves on either side of the pump. The pumped liquid may be scalding hot and under high pressure.

Related information

6.15.4 Setting the motor protection with Grundfos GO Remote

8.11 Code 56 (Underload, current sensor measures a value too low)

- Alarm code 56 is shown on the display.
- The alarm symbol on the display turns red and the pump stops.
- Alarm code **Underload, current sensor measures a value too low** is displayed in Grundfos GO Remote.

Cause	Remedy
The measured current is too low.	• Make sure that the nominal pump current is configured correctly in Grundfos GO Remote.

Cause	Remedy
	• Make sure that the pump is connected to the pump terminals on the product.
	• Make sure that the pump cable is not damaged.
	• Make sure that the pump rating is within the specified current or power rating of the product.
Some smaller pumps have PTC/Klixon sensors integrated into the motor windings, but the sensors have no connection out of the pump. In case of overheating, the sensors stop the pump, and no current is drawn.	• Make sure that the pumps get sufficient cooling and are not blocked.

8.12 Code 57 (Missing water in the application)

• Alarm code 57 is shown on the display.
• The alarm symbol on the display turns red and the pump stops.
• Alarm code **Dry run** is displayed in Grundfos GO Remote.

Cause	Remedy
Low water level in the pit and the pump stops due to the dry-running function.	• Check and configure the sensor stop level.

8.13 Code 69 (Winding temperature too high)

• Alarm code 69 is shown on the display.
• The alarm symbol on the display turns red and the pump stops.
• Alarm code **Winding temperature too high** is displayed in Grundfos GO Remote.

Cause	Remedy
The pump is clogged, causing the pump to use more current and thereby overheat.	• Remove the blockage.
The pump has run for too long.	• Allow the pump to cool down.
	• Adjust the distance between start and stop levels.
PTC input wiring and/or sensors are incorrect.	• Make sure that the two PTC wires from the pump are connected correctly to the terminals on the product.
	• Make sure that the third PTC wire is left unconnected if present.
	• Make sure that the PTC wires are undamaged.
	• Make sure that the PTC sensors within the pumps are undamaged.
	• Perform a test by disconnecting the PTC wires from the pump and shorting PTC1 terminal A and B and also PTC2 terminal A and B, and verify that the error is cleared.
	• Replace the product due to the damaged PTC circuit. Contact Grundfos.

Related information

8.14 Code 72 (Internal fault)

• Alarm code 72 is shown on the display.

• The alarm symbol on the display turns red and the pump stops.
• Alarm code **Internal hardware fault** is displayed in Grundfos GO Remote.

Cause	Remedy
Fault in internal hardware.	• Contact Grundfos or an authorised service workshop.

8.15 Code 76 (Internal fault)

• Alarm code 76 is shown on the display.
• The alarm symbol on the display turns red and the pump stops.
• Alarm code **Drive unit communication fault** is displayed in Grundfos GO Remote.

Cause	Remedy
Internal communication fault.	• Contact Grundfos or an authorised service workshop.

8.16 Code 84 (Memory storage media faulty)

• Warning code 84 is shown on the display if you press the **Up** or **Down** button.
• The warning symbol on the display turns yellow and the pump's operating mode is unchanged.
• Warning code **Memory storage media faulty** is displayed in Grundfos GO Remote.

Cause	Remedy
An error in the internal memory has been detected.	• Replace the control unit.
	• Contact Grundfos or an authorised service workshop.

8.17 Code 117 (Door opened)

• Warning code 117 is shown on the display if you press the **Up** or **Down** button.
• The warning symbol on the display turns yellow and the operating mode of the pump is unchanged.
• Warning code **Door opened** is displayed in Grundfos GO Remote.

Cause	Remedy
The door to the control-unit room has been opened.	• Check the room with the control unit.

8.18 Code 157 (Real-time clock monitoring)

• Warning code 157 is shown on the display if you press the **Up** or **Down** button.
• The warning symbol on the display turns yellow, and the pump's operating mode is unchanged.
• Warning code **Real-time clock out of order** is displayed in Grundfos GO Remote.

Cause	Remedy
The battery for the real time clock is missing or worn out so the product is unable to maintain time and date.	• Replace the battery with a new one.

8.19 Code 159 (Communication error CIMxxx)

• Warning code 159 is shown on the display if you press the **Up** or **Down** button.
• The warning symbol on the display turns yellow and the pump's operating mode is unchanged.
• Warning code **Communication error CIMxxx** is displayed in Grundfos GO Remote.
• The CIM module is unable to communicate with the product.

Cause	Remedy
The CIM module is installed incorrectly.	• Ensure that the module, including cables, is fitted correctly.

Cause	Remedy
The CIM module is defective.	• Contact Grundfos.

Related information

2.2.5 Installing a communication interface module

8.20 Code 165 (Signal fault)

• Alarm code 165 is shown on the display.
• The alarm symbol on the display turns red and the pump stops.
• Alarm code **Signal fault** is displayed in Grundfos GO Remote.

Cause	Remedy
The signal from the sensor is out of the configured range.	• Go to **Settings** > **Level control** in Grundfos GO Remote and ensure that the configured range corresponds to the physical application type. • Change the sensor, if needed.

Related information

6.5.3.1 Setting the after-run delay, high level

8.21 Code 181 (Signal fault, PTC input)

• Alarm code 181 is shown on the display.
• The alarm symbol on the display turns red and the pump stops.
• Alarm code **Signal fault, PTC input** is displayed in Grundfos GO Remote.

Cause	Remedy
There is a signal fault in the PTC input.	• Make sure that the two PTC wires from the pump are connected correctly to the terminals on the product. • Make sure that the third PTC wire is left unconnected, if present. • Make sure that the PTC wires are undamaged. • Make sure that the PTC sensors within the pumps are undamaged. • Perform a test by disconnecting the PTC wires from the pump and shorting PTC1 terminal A and B and also PTC2 terminal A and B, and verify that the error is cleared. • Replace the product due to damaged PTC circuit. Contact Grundfos.

Related information

2.3.3 Connecting the pump supply and power supply

8.13 Code 69 (Winding temperature too high)

8.22 Code 191 (High water level)

• Alarm code 191 is shown on the display.
• The alarm symbol on the display turns red, but the pump's operating mode is unchanged.
• Alarm code **High water level** is displayed in Grundfos GO Remote.

Cause	Remedy
The defined start level did not start the pump.	• Check and configure the sensor start level.
The pump is not big enough to remove the water.	• Contact Grundfos or an authorised service workshop.

Cause	Remedy
The level sensor is defective and not reacting on level changes.	• Check the functionality of the level sensor.

Related information

3.6 Configuring the IO terminals using Grundfos GO Remote

8.23 Code 205 (Level switch inconsistency)

• Alarm code 205 is shown on the display.
• The alarm symbol on the display turns red and the pump stops.
• Alarm code **Level switch inconsistency** is displayed in Grundfos GO Remote.

Cause	Remedy
A float switch could be defective or stuck.	• Check the functionality of each float switch.

Related information

3.6 Configuring the IO terminals using Grundfos GO Remote

6.5.3.1 Setting the after-run delay, high level

8.24 Code 220 (Contactor wear out)

• Warning code 220 is shown on the display if you press the **Up** or **Down** button.
• Alarm code 220 is shown on the display.
• The alarm symbol on the display turns red and the pump stops.
• The warning symbol on the display turns yellow and the pump's operating mode is unchanged.
• Alarm code or warning code **Contactor wear out** is displayed in Grundfos GO Remote.

Cause	Remedy
Warning: The contactor is almost worn out. The controller is approaching end-of-life and must be replaced soon.	• Order a new LC 23X to avoid downtime. Contact Grundfos.
Alarm: The contactor is worn out and the pump cannot start. The contactor has reached its maximum number of operating cycles and is worn out.	• Replace LC 23X. Contact Grundfos.

Related information

6.15.4 Setting the motor protection with Grundfos GO Remote

8.25 Code 229 (Water on floor)

• Warning code 229 is shown on the display if you press the **Up** or **Down** button.
• The warning symbol on the display turns yellow and the pump's operating mode is unchanged.
• Warning code **Water on floor** is displayed in Grundfos GO Remote.

Cause	Remedy
The sensor detects water on the floor.	• Check for water leakage.

9. Technical data for LC 232

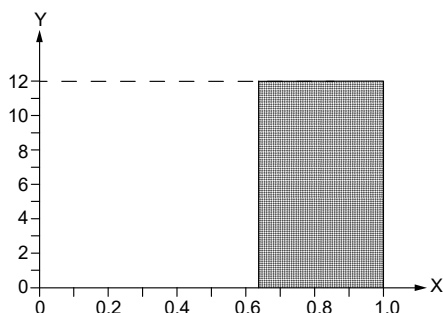### 9.1 Electrical data

Voltage

• 1 x 110-240 V - 10 %/+ 10 %, PE
• 3 x 200-460 V - 10 %/+ 10 %, PE.

Frequency

50/60 Hz.

Maximum starting current

78 A.

Minimum power factor

Power factor curve

Pos.	Description
Y	Full load current [A]
X	Power factor, cos phi
Shaded area	Allowed use (0.64 - 1.0 cos phi)

The minimum power factor must be within the shaded area on the graph.

Digital input

Solid or stranded 0.5 - 2.5 mm^2, flexible 0.25 - 1.5 mm^2.
Solid or stranded AWG 28-12.
Stripping length: 5-6 mm (0.19" - 0.24").

Digital input mode	Low logic level below 1.8 V. High logic level higher than 2.7 V.

DIO terminals

Digital input mode	Low logic level below 1.8 V. High logic level higher than 2.7 V.
Digital output mode	Open collector. Current sink capability: maximum 75 mA, no sourcing. Overcurrent protected.

Power supplies, +24 V

Output voltage: 24 VDC - 10 %/+ 10 %.
Maximum 200 mA on each terminal.

Supply fuse

Maximum 16 A.

Measurement tolerances

24 V external - 10 %/+ 10 %.
Current measurement: - 5 %/+ 5 %.
Power measurement: - 10 %/+ 10 %.

9.2 Mechanical data

Maximum number of pump starts and stops per hour

250.

Cable diameters

Mains cable	10-16 mm (0.4" - 0.6")
Pump cable	10-16 mm (0.4" - 0.6") 16-21 mm (0.6" - 0.83"), with optional metal cable gland
Sensor cable	5-8 mm (0.19" - 0.3")

Mains input terminal

Stranded or solid 2.5 to 16 mm^2.

Stranded or solid AWG 20 to 6.
Screw torque: 1.2 Nm.
Stripping length: 12 mm (0.47").

Pump output terminal

Current: See nameplate.
Stranded 0.75 to 2.5 mm^2.
Solid 1.5 to 4.0 mm^2.
Stranded or solid AWG 18 to 12.
Screw torque: 1.2 Nm.

Alarm relay terminals

250 VAC nominal and 24 VDC nominal.
Nominal current 10 mA to 2 A AC/DC.
Action type 1.C.
D300 pilot duty (auxiliary relay).
Solid or stranded 0.25 - 2.5 mm^2.
Solid AWG 28-12, stranded AWG 30-12.
Stripping length: 7-8 mm (0.28" - 0.31").
Screw torque: 0.5 Nm.

PTC

Solid or stranded 0.25 - 2.5 mm^2.
Solid AWG 28-12, stranded AWG 30-12.
Stripping length 7-8 mm (0.28" - 0.31").
Screw torque: 0.5 Nm.
Trip resistance: greater than 2.2 kΩ - 5 %/+ 5 %.
Automatic reset resistance: less than 1 kΩ - 5 %/+ 5 %.

Pt100 or Pt1000 inputs (Pt)

Use Pt100 for short wires.
Use Pt1000 for long wires.
Solid or stranded wire: AWG 28-12 or maximum 2.5 mm^2.
Solid or stranded 0.5 - 2.5 mm^2, flexible 0.25 - 1.5 mm^2.
Solid or stranded AWG 28-12.
Stripping length: 5-6 mm (0.19" - 0.24").

Altitude

Maximum 2000 m (6562 ft).

Related information

2.3.2 Protection of controller and supply cables

9.3 Environmental data

Enclosure class

IP54.

Pollution degree

Category 3.

Motor protection

Software class B.
Action type 2.B.

Battery

Size BR2032.

Related information

7.2 Replacing the battery

9.4 Temperature

Operating temperature and current

Model	Maximum current and temperature combination
99920061 LC 232 1x 1-12 DOL 3x460 PI CE	12 A and 45 °C (113 °F)

Storage temperature

Min. storage temperature	-30 °C (-22 °F)
Max. storage temperature	60 °C (140 °F)

Ambient temperature

Minimum	-25 °C (-4 °F)
Maximum	45 °C (113 °F)

10. Disposing of the product

This product or parts of it must be disposed of in an environmentally sound way.

1. Use the public or private waste collection service.

2. If this is not possible, contact the nearest Grundfos company or service workshop.

3. Dispose of the waste battery through the national collective schemes. If in doubt, contact your local Grundfos company.

	The crossed-out wheelie bin symbol on a product means that it must be disposed of separately from household waste. When a product marked with this symbol reaches its end of life, take it to a collection point designated by the local waste disposal authorities. The separate collection and recycling of such products will help protect the environment and human health.

See also end-of-life information at *www.grundfos.com/product-recycling*.

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